



Safety Data Sheet

Material Name: Poco Graphite Synthetic Graphite - EDM Grade; POCO石墨合成石墨 - EDM等級

SDS ID: 0132 (TAIWAN)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product identifier

Chemical name:

Poco Graphite Synthetic Graphite - EDM Grade; POCO石墨合成石墨 - EDM等級

Product Description:

This SDS covers the following EDM Grades: EDM-AF5, EDM-4, EDM-3, EDM-2, EDM-1, EDM-200, EDM-180, EDM-150, EDM-100, EDM-160.

Recommended Use:

EDM Machining

Restrictions on Use:

None known.

Details of the supplier of the safety data sheet

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SECTION 2: Hazards identification

Chemical Hazard(s) Classification:

None needed according to classification criteria.

Label content:

Hazard symbols

None needed according to classification criteria.

Signal word

None needed according to classification criteria

Hazard statements



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None needed according to classification criteria.

Precautionary statements

Prevention

None needed according to classification criteria.

Response

None needed according to classification criteria.

Storage

None needed according to classification criteria.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards:

When processed by milling, grinding, sawing, burning or other similar processes the generated dust, fines, fume or mist may pose a hazard through inhalation, ingestion or by eye or skin contact. May form combustible dust concentrations in air (during handling or processing).

SECTION 3: Composition / information on ingredients

| Component Name | CAS | Hazardous ingredients (% of the content) |
|----------------|-----------|--|
| Graphite | 7782-42-5 | >99 |

Impurities and stabilizing additives contributing to the GHS Classification

None

SECTION 4: First aid measures

Description of Necessary Measures

Inhalation:

If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. Get immediate medical attention.

Skin contact:

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

Eye contact

Flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Then get immediate medical attention.

Ingestion:

If swallowed, get medical attention.

Most Important Symptoms/Effects

Symptoms: Immediate:

No information on significant adverse effects.

Symptoms: Delayed:

No information on significant adverse effects.

Protection of first-aiders



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Wear suitable protective clothing. Perform first aid measures in a safe area.

Indication of any immediate medical attention and special treatment needed:

Treat symptomatically and supportively.

SECTION 5: Firefighting measures

Suitable extinguishing media:

Use extinguishing agents appropriate for surrounding fire.

Unsuitable Extinguishing Media:

None known.

Specific hazards arising from the chemical:

Negligible fire hazard.

Fire Fighting Measures:

Move container from fire area if it can be done without risk. Cool containers with water from unmanned hose holder or monitor nozzles until well after fire is out. Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products. Dike for later disposal.

Protective Equipment and Precautions for Firefighters:

Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

Hazardous combustion products:

oxides of carbon

SECTION 6: Accidental release measures

Personal precautions:

Wear personal protective clothing and equipment. Minimize dust generation and accumulation. Keep unnecessary people away, isolate hazard area and deny entry. Provide adequate ventilation. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Non-sparking tools should be used when working with dust. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Environmental precautions:

Avoid release to the environment.

Methods for Containment:

Keep unnecessary people away, isolate hazard area and deny entry. If sweeping of a contaminated area is necessary, use a dust suppressant agent. Collect spill using a vacuum cleaner with a HEPA filter or wet and scoop up dry spills. Avoid sweeping spilled dry material. Eliminate ignition sources including sources of electrical, static or frictional sparks. Keep out of water supplies and sewers. Prevent entry into waterways, sewers, basements, or confined areas. Avoid accumulation of airborne dusts. Small spills: Move containers away from spill to a safe area. Vacuum or sweep up material and place in a designated, labeled waste container. Large spills: If emergency personnel are unavailable vacuum or carefully scoop up spilled materials and place in an appropriate container for disposal. Avoid creating dusty conditions and prevent wind dispersal.



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SECTION 7: Handling and storage

Precautions for safe handling:

Avoid breathing dust. Wash hands thoroughly after handling. Avoid contact with eyes, skin and clothing.

Conditions for safe storage, including any incompatibilities:

None needed according to classification criteria.

Store and handle in accordance with all current regulations and standards. Store in a well-ventilated area.

Keep container tightly closed. Keep separated from incompatible substances. Maintain graphite blocks in stable position. Any machine generated dust should be maintained in closed container. Maintain blocks as shipped, no specific handling or storage identified. Dust or powder from machining process should be kept in closed container.

Incompatible Materials:

oxidizing materials

SECTION 8: Exposure controls/personal protection

Exposure Guidelines

Component Exposure Limits

| | |
|----------|---|
| Graphite | 7782-42-5 |
| ACGIH: | 2 mg/m3 TWA (all forms except graphite fibers) respirable particulate matter |

ACGIH - Threshold Limit Values - Biological Exposure Indices (BEI)

There are no biological limit values for any of this product's components.

Appropriate engineering controls:

Provide local exhaust ventilation system. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Ensure compliance with applicable exposure limits.

PERSONAL PROTECTIVE EQUIPMENT

Respiratory Protection:

SCBA with full face piece should be available in case of emergency.

Hand protection:

Wear appropriate chemical resistant gloves.

Eye/face protection:

Wear safety glasses.

Skin and Body Protection:

Wear appropriate chemical resistant clothing.

Hygiene Measures:

Use in accordance with good industrial hygiene practices.

SECTION 9: Physical and chemical properties

| | | | |
|-------------------|---------------------|-----------------------|---------------|
| Appearance | gray to black solid | Physical State | solid |
| Odor | odorless | Color | gray to black |



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| | | | |
|---------------------------------|---------------|---|------------------|
| Odor Threshold | Not available | pH | Not available |
| Melting Point | Not available | Boiling Point | Not available |
| Boiling Point Range | Not available | Freezing point | Not available |
| Evaporation Rate | Not available | Flammability (solid, gas) | Not flammable |
| Autoignition Temperature | Not available | Flash Point | (Not flammable) |
| Lower Explosive Limit | Not available | Decomposition temperature | Not available |
| Upper Explosive Limit | Not available | Vapor Pressure | Not available |
| Vapor Density (air=1) | Not available | Specific Gravity (water=1) | Not available |
| Water Solubility | (Insoluble) | Partition coefficient: n-octanol/water | Not available |
| Viscosity | Not available | Kinematic viscosity | Not available |
| Solubility (Other) | Not available | Density | 1.4 - 2 g/cc |
| Physical Form | solid block | Sublimation | 3650 °C |
| Molecular Formula | C | Molecular Weight | 12.01 |

SECTION 10: Stability and reactivity

Stability:

Stable at normal temperatures and pressure.

Possible hazardous reactions under specific conditions:

No reactivity hazard is expected.

Possibility of hazardous reactions:

Will not polymerize.

Conditions to avoid:

Avoid accumulation of airborne dusts. Avoid contact with incompatible materials.

Materials to Avoid (Incompatibilities):

oxidizing materials

Hazardous decomposition products:

Thermal decomposition products:

oxides of carbon

SECTION 11: Toxicological information

Inhalation:

No information on significant adverse effects.



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Ingestion:

No information on significant adverse effects.

Skin Contact:

No information on significant adverse effects.

Eye Contact:

No information on significant adverse effects.

Immediate Effects:

No information on significant adverse effects.

Component Analysis - LD50/LC50

The components of this material have been reviewed in various sources and the following selected endpoints are published:

Graphite (7782-42-5)

Inhalation LC50 Rat >2000 mg/m³ 4 h (no deaths occurred)

Acute Toxicity Estimate

No data available.

Delayed Effects:

No information on significant adverse effects.

Irritation/Corrosivity Data:

No data available.

Respiratory Sensitization:

No data available.

Dermal Sensitization:

No data available.

Carcinogenicity:

Component Carcinogenicity

| | |
|-----------------|---|
| Graphite | 7782-42-5 |
| DFG: | Category 4 (no significant contribution to human cancer ;except ultrafine particles ;inhalable fraction) |

Mutagenic Data:

No data available.

Reproductive Effects Data:

No data available.

Tumorigenic Data:

No data available.

Specific Target Organ Toxicity - Single Exposure:

No target organs identified.

Specific Target Organ Toxicity - Repeated Exposure

No target organs identified.

Aspiration hazard:

No data available.

Medical Conditions Aggravated by Exposure:

No data available.

Additional Data:

No data available.



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SECTION 12: Ecological information

Component Analysis - Aquatic Toxicity

| | |
|----------|--|
| Graphite | 7782-42-5 |
| Fish: | LC50 96 h Danio rerio >100 mg/L [semi-static] |

Persistence and Degradability:

No data available.

Bioaccumulative potential:

No data available.

Mobility in Environmental Media:

No data available.

Other Ecological Information:

No data available.

SECTION 13: Disposal considerations

Disposal Methods:

Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

IATA Information:

UN#: Not regulated

ICAO Information:

UN#: Not regulated

IMDG Information:

UN#: Not regulated

International Bulk Chemical Code:

This material does not contain any chemicals required by the IBC Code to be identified as dangerous chemicals in bulk.

Special precautions:

None

SECTION 15: Regulatory information

Taiwan Regulations

Toxic and Concerned Chemical Substances Control Act

No component(s) of this product are identified in the Toxic and Concerned Chemical Substances Control Act.

Surface Water Body Classification and Water Quality Standards

No components of this material are listed.

Effluent Discharge Standards



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No component(s) of this product are identified in the Effluent Discharge Standards.

Waste Disposal Act - TCLP Leaching Standards

No component(s) of this product are identified in the Waste Disposal Act.

Agro-pesticide Management Act

None of this product's components are on the list.

Hazard Prevention Standard for Specified Chemical Substances

No component(s) of this product are identified in the Hazard Prevention Standard for Specified Chemical Substances.

Ozone Depleting Substances

No component(s) of this product are identified on the Ozone Depleting Substances list.

Component Analysis - Inventory

Graphite (7782-42-5)

| | | | | | | | | |
|-----|-----|-----|-----|-----|-----------|-----------|-------------------|-------------------|
| US | CA | AU | CN | EU | JP - ENCS | JP - ISHL | KR KECI - Annex 1 | KR KECI - Annex 2 |
| Yes | DSL | Yes | Yes | EIN | No | No | Yes | No |

| | | | | | | |
|----------------|-----|-----|-----|---------|--------|------------|
| KR - REACH CCA | MX | NZ | PH | TH-TECI | TW, CN | VN (Draft) |
| No | Yes | Yes | Yes | Yes | Yes | Yes |

SECTION 16: Other information

NFPA Ratings

Health: 1 Fire: 0 Instability: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

Summary of Changes:

12/13/2021 - Update to Section(s) 11, 12, 15.

Key literature references and sources for data:

Available upon request.

Organization that prepared SDS:

Entegris

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Key / Legend:

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CA/MA/MN/NJ/PA - California/Massachusetts/Minnesota/New Jersey/Pennsylvania*; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CFR - Code of Federal Regulations (US); CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD



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- Dangerous Substance Directive; DSL - Domestic Substances List; EC – European Commission; EEC - European Economic Community; EIN - European Inventory of (Existing Commercial Chemical Substances); EINECS - European Inventory of Existing Commercial Chemical Substances; ENCS - Japan Existing and New Chemical Substance Inventory; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; F - Background (for Venezuela Biological Exposure Indices); IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; ISHL - Japan Industrial Safety and Health Law; IUCLID - International Uniform Chemical Information Database; JP - Japan; Kow - Octanol/water partition coefficient; KR KECI Annex 1 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL); KR KECI Annex 2 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL) , KR - Korea; LD50/LC50 - Lethal Dose/ Lethal Concentration; KR REACH CCA - Korea Registration and Evaluation of Chemical Substances Chemical Control Act; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; MX – Mexico; Ne- Non-specific; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; Nq - Non-quantitative; NSL – Non-Domestic Substance List (Canada); NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PEL- Permissible Exposure Limit; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH- Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; Sc - Semi-quantitative; STEL - Short-term Exposure Limit; TCCA – Korea Toxic Chemicals Control Act; TDG - Transportation of Dangerous Goods; TH-TECI - Thailand - FDA Existing Chemicals Inventory (TECI); TLV - Threshold Limit Value; TSCA - Toxic Substances Control Act; TW – Taiwan; TWA - Time Weighted Average; UEL - Upper Explosive Limit; UN/NA - United Nations /North American; US - United States; VLE - Exposure Limit Value (Mexico); VN (Draft) - Vietnam (Draft); WHMIS - Workplace Hazardous Materials Information System (Canada).

Other Information

Disclaimer:

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